

Toyolac™ TM335 GM2 ABS

TECHNICAL DATA

Product Description

High flow

Uses	- Automotive Applications - Automotive Exterior Parts - Automotive Interior Parts
Processing Method	Injection Molding
ISO Designation	>ABS<
Type	ABS/Painting

ASTM & ISO Properties

Physical	Nominal Value	Unit	Test Method
Density (23°C)	1.04	g/cm³	ISO 1183
Melt Mass-Flow Rate (MFR) (220°C/10.0 kg)	25	g/10 min	ISO 1133
Molding Shrinkage ¹	0.40 to 0.70	%	Internal Method
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength (23°C)	46	MPa	ISO 527-2
Tensile Strain (Break, 23°C)	38	%	ISO 527-2
Flexural Modulus (23°C)	2310	MPa	ISO 178
Flexural Stress (23°C)	69	MPa	ISO 178
Impact	Nominal Value	Unit	Test Method
Charpy Notched Impact Strength (23°C)	26.0	kJ/m²	ISO 179
Hardness	Nominal Value	Unit	Test Method
Rockwell Hardness (R-Scale, 23°C)	112		ISO 2039-2
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load 1.8 MPa, Unannealed	84	°C	ISO 75-2/A
CLTE - Flow	8.4	cm⁻⁵/cm/°C	ASTM D696

Notes

¹ 23°C/50%RH

Toray Industries, Inc.

